

18.11.2023

**CORRIGENDUM-05**

**Name of the work: Design and Construction of 100 Seats Government Medical College, 500 Bedded Hospital and allied Buildings at Alibag, Maharashtra on EPC Basis Including Defect Notification Period of 60 Months.**

**Tender no.** HITES/IDS/DMER-M/ALIBAG/23/15 (e-tender ID: 2023\_HITE\_167760\_1) dated 11.10.2023

The Corrigendum-05 shall be treated as part of e-tender to be uploaded online duly signed and stamped along with e-tender:

**The INTERIM SOIL INVESTIGATION REPORT is attached as Annexure**

Important Note:

1. The above Corrigendum shall form part of the Tender Document and is to be submitted duly signed & stamped by the applicants along with their Application.
2. All other terms & condition of Tender document remains unchanged.
3. Prospective bidders are advised to regularly scan through <https://etenders.gov.in/e procure/app> and HITES website tender page for corrigendum/amendments etc. and separate advertisement will not be made for this.

**VP (ID), HITES South Operations  
HITES**

END OF CORRIGENDUM-05

**INTERIM GEOTECHNICAL INVESTIGATION  
REPORT FOR PROPOSED INSTITUTIONAL  
BUILDING AT USAR VILLAGE, ALIBAUG,  
RAIGAD, MAHARASHTRA**

**SUBMITTED TO:  
HLL INFRATECH SERVICES LTD.**

**NOVEMBER 2023**

**THE  
EXPERT  
YOU NEED**

YOU NEVER SEE OUR BEST WORK,  
BUT YOU HAVE CONFIDENCE  
IN KNOWING THAT WE'VE  
BEEN THERE

**PERFECT**  <sup>TM</sup>  
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PERFECTION IS THE RESULT OF SUCCESS



**INTERIM GEOTECHNICAL INVESTIGATION REPORT FOR  
 PROPOSED INSTITUTIONAL BUILDING AT  
 USAR VILLAGE, ALIBAUG, RAIGAD, MAHARASHTRA  
 FOR HLL INFRATECH SERVICES LTD.**

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**INTERIM GEOTECHNICAL INVESTIGATION REPORT FOR  
PROPOSED INSTITUTIONAL BUILDING AT  
USAR VILLAGE, ALIBAUG, RAIGAD, MAHARASHTRA  
FOR HLL INFRATECH SERVICES LTD.**

**1.0 INTRODUCTION**

HLL Infratech Services Ltd. Plans Construction of an Institutional Building in Alibaug, Raigad. The Proposed Building will consist of Single Basement + Ground + 6Upper Floors. The work of Geotechnical Investigation was awarded to Perfect Geotechnics Pvt. Ltd. The field work for the Geotechnical Investigation was completed by Perfect Geotechnics Pvt. Ltd in November 2023. This Interim report prepared by Perfect Geotechnics Pvt. Ltd. presents results of the Geotechnical Investigation along with foundation recommendations for proposed building.

**2.0 EXPLORATION PROGRAM**

**2.1 Exploration Scope**

Two boreholes (BH-01& BH-03) were completed for the project as illustrated on the Borehole Location Plan in the Annexure.

## **2.2 Subsurface Conditions**

Subsurface profile at this site generally consists of black cotton soil overlying completely weathered rock underlain by hard basalt bedrock. Encountered soil/rock layers are described below;

### **LAYER I: BLACK COTTON SOIL**

Black Cotton Soil was encountered at ground surface in the boreholes. These black soils are potentially expansive. The lower boundary of this layer was encountered at depths of 0.2m to 1.5m below ground surface.

### **LAYER II: COMPLETELY WEATHERED ROCK (CWR)**

Completely weathered rock was encountered at a depth of 1.5m below ground surface in the boreholes. This layer is formed by the complete in-place disintegration of parent bedrock material, but still partially retains the original rock mass structure. SPT tests conducted in this layer encountered refusals. Core recoveries were less than 35%. The lower boundary of this layer was encountered at a depth of 4.5m below ground surface.

### LAYER III: HARD BASALT BEDROCK

Greyish hard basalt bedrock was encountered at depths of 0.2m to 4.5m below ground surface. The bedrock was moderately weathered to sound. Core Recoveries varied from 72% to 99%, while Rock Quality Designation (RQD) ranged from 50% to 95%. Compressive strength of rock samples ranged from 206.71 kg/cm<sup>2</sup> to 378.18 kg/cm<sup>2</sup>. The boreholes were terminated in this layer at a depth of 10.0m below ground surface.

### **2.3 Ground Water Levels**

Groundwater accumulation in boreholes was monitored during and after completion of drilling activities. Groundwater was observed in boreholes at depths of 2.5m to 2.8m below ground level. Seasonal and annual fluctuations in ground water levels can be expected.

### **3.0 FOUNDATION RECOMMENDATIONS**

Hard bedrock was encountered at depths of 0.2m to 4.5m below ground surface in the boreholes. Spread foundations for proposed building with single basement supported on this hard bedrock can be designed for a maximum net allowable bearing capacity of 100 t/m<sup>2</sup>. Hard rock founding strata can be identified as it offers complete refusal to bucket excavators. Depths to CWR & hard rock are given in Table A below.

**TABLE A  
 DEPTHS TO HARD ROCK**

<b>Borehole Numbers</b>	<b>Ground Reduced Level</b>	<b>Depths to CWR</b>	<b>Depths to hard Rock</b>
BH-01	+98.49m	0.2m	0.2m
BH-03	+97.34m	1.5m	4.5m

Slow progress and higher costs should be anticipated in excavation of hard rock at this site.

Maximum settlement of foundations will be less than 12mm. A Modulus of subgrade reaction of 8300 t/m<sup>3</sup> can be utilized for design of foundations.

### **3.1 Basement Consideration**

Excavation sides should be sloped at a maximum slope of 1:1 (Horizontal: Vertical) or flatter within top 0.2m to 1.5m thick overburden soils and 1:2 (Horizontal: Vertical) below this depth

Basement floors and walls should be adequately water-proofed. Adequate uplift resistance in the form of dead weight should be provided. An allowable grout/rock bond stress of 30 t/m<sup>2</sup> can be utilized for design of rock anchors. Maximum groundwater table for uplift design should be taken at ground surface.

Slow progress and difficulties should be anticipated in excavation of hard rock mentioned in Table A.



### **3.2 Lateral Earth Pressures**

Basement walls will be subjected to lateral earth pressures. Lateral earth pressure parameters for design of basement walls are given in Tables B below. Hydrostatic pressures and surcharge pressures, if any, should also be considered.

**TABLE B  
 LATERAL EARTH PRESSURE PARAMETERS  
 FOR DESIGN OF BASEMENT WALLS**

<b>Depth</b>	<b>Soil Type</b>	<b>Unit weight</b>	<b>At rest earth pressure coefficient</b>
0.0m – 1.5m	Black cotton soil	1.8 t/m <sup>3</sup>	0.50
1.5m – 4.5m	CWR	2.1 t/m <sup>3</sup>	0.22
Below 4.5m	Hard Basalt Bedrock	2.4 t/m <sup>3</sup>	1

CWR: Completely Weathered Rock

### **3.3 Foundation Protection**

Results of chemical analysis on soil and groundwater samples enclosed in the Annexure, indicate that the site falls under Class 1 for sulphate concentrations and chloride concentrations (As per IS456 and as per CIRIA Sp. Publication No. 31). A 'Moderate' Exposure Condition was assigned to this site. Therefore following precautions are recommended to protect subsurface concrete and reinforcement.

Type of Cement:	OPC or PPC
Minimum Grade of Reinforced Concrete:	M25
Minimum Cement Content for Spread Foundation:	300 kg/m <sup>3</sup>
Maximum Water Cement Ratio:	0.50
Minimum Cover to Reinforcement:	50mm

#### **4.0 FIELD EXPLORATION PROCEDURES**

The sub-surface investigation was completed generally as per IS: 1892-1979. The field investigation was carried out using rotary rigs (Calyx, 8 HP, Engine). Casing was used to support sides of borehole until sufficiently stiff strata was encountered. Standard Penetration Tests (i.e. SPT) were carried out at every 1.5m vertical interval up to bedrock, in accordance with IS 2131-1981. Using this procedure, a 5 cm outside diameter split-barrel sampler is driven into the soil by 63.5 kg. weight falling through 75 cm height. After an initial set of 15cm, the number of blows required to drive the sampler an additional 30 cm, is known as the "penetration resistance" or "N value".

After SPT refusal was obtained, NX sized rock coring was done in maximum of 1.5m runs, using diamond bit and double tube core barrel. Percent Rock Core Recovery and percent Rock Quality Designation (%RQD) were determined.  $\% RQD = 100 \times \text{Sum of length of rock pieces in cms, each having lengths greater than 10cms} / \text{Total length of core run in cms.}$

Sincerely,

**PERFECT GEOTECHNICS PVT.LTD.**

---

JaydeepWagh  
B.E., M.S., P.E. (Geotechnical)

# **REFERENCES AND CALCULATIONS**

## **REFERENCES**

- 1) Foundation Analysis and Design, J.E. Bowles, McGraw Hill Publication, 5<sup>th</sup> Edition, 1996.
- 2) Canadian Foundation Engineering Manual.
- 3) Soil Mechanics in Engineering Practice, 2<sup>nd</sup> Edition, Terzaghi K. and Peck R. B., John Willey and Sons, 1967.
- 4) Foundation Design Manual, N. V. Nayak, 5<sup>th</sup> Edition, 1996.
- 5) IS:6403-1981, Code of Practice for Design and Construction of Shallow Foundations on Soils.
- 6) IS 12070: 1987, Code of Practice for Design and Construction of Shallow Foundations on Rocks.

**SAMPLE CALCULATION OF ALLOWABLE BEARING CAPACITY  
 FOR FOUNDATIONS ON HARD BEDROCK**

		GL +0.0m
Layer I,	Residual Soils	-1.5m
Layer II,	Completely Weathered Rock	-0.2m to -4.5m
Layer III,	Hard Basalt Bedrock	

Allowable bearing capacity = (Nj) x Qu (Ref. 6, Clause 6.2, pg. 7)

Where,

Nj = Joint condition factor = 0.1 to 0.4 (Ref. 6, Table 4, clause 6.2, pg. 9)  
 Assumed as 0.1 for hard rock

Qu = Rock Compressive strength = minimum of 1240 t/m<sup>2</sup>(Annexure, Laboratory Test Result)

Therefore, Allowable Bearing Capacity = 0.1x 2067 = 206 t/m<sup>2</sup>

**Restricted to 100 t/m<sup>2</sup>**

**CALCULATION OF SETTLEMENTS OF SPREAD FOUNDATIONS (3m x 3m)**  
**EXERTING PRESSURE OF 100 t/m<sup>2</sup>:**

$$\text{Settlement} = S = q_0 B' \frac{1 - \mu^2}{E_s} m I_s I_f$$

Where,

$q_0$  = Footing Pressure = 100 t/m<sup>2</sup>

$B'$  = B/2 (Where B is the width of pressure distribution)

$\mu$  = Poisson's ratio = 0.25

E = Modulus of Elasticity

$I_s$  = Influence Factor (Obtained from Table 5-2, Reference No. 1)

$I_f$  = Depth Factor (Obtained from Figure 5-7, Reference No. 1)

m = 4 for center of footing

E value for Basalt bedrock = 17,00,000 t/m<sup>2</sup> (Reference No. 1)

Using 1/10<sup>th</sup> of this value, E = 1,70,000 t/m<sup>2</sup>

$L' = 3/2 = 1.5$ ,  $B' = 3/2 = 1.5$ , H=10m, and D=4.5m

Therefore, M=L/B=1; and N=H/B'=6.67 and D/B=1.5

Corresponding,  $I_s = 0.53$ , Conservative  $I_f = 1.0$  (From Table 5-2, Reference 1)

$$\text{Settlement of Layer} = S_1 = 100 \times 1.5 \times \frac{1 - 0.25^2}{1,70,000} \times 4 \times 0.53 \times 1.0 = 0.002\text{m} = 2\text{mm}$$

# **BORE LOGS**



**CLIENT : HILL INFRA TECH SERVICES LTD. (HITES)**

PROJECT: Geotechnical Investigation work for proposed Institutional Building (G+6) With Single Basement at Usar, Village Alibag, Dist: Raigad

BORE HOLE NO. : BH-1

SHEET NO. : 1

LOCATION : Usar Village, Alibag, Dist: Raigad, Maharashtra

DATE : 06/11/23 TO 11/11/23

METHOD : ROTARY DRILLING

GROUND R. L. : +98.491M

CASING : 0.20 MTR BGL

GROUND W. T. : 2.50 MBGL

JOB NO. : 3168

DEPTH (m.)	DIA. OF BORE HOLE	LOG.	STRATA DESCRIPTION	SAMPLE		BLOWS/15cm				SPT N	C R %	RQD %	OTHER TESTS	
				DEPTH (m)	TYPE	15	30	45	60					
EGL	100MM	NX	Black Cotton Soil	0.00										
					0.20									
					Greyish Brown Brown Weathered Basalt Rock							72	50	
1.00						1.00								
2.00												87	73	
						2.50								
3.00												93	93	
4.00				4.00										
5.00			Greyish Basalt Rock							93	82			
				5.50										
6.00										91	78			
7.00				7.00										
8.00										95	95			
				8.50										
9.00			Brownish Grey White Infilling Basalt Rock							97	79			
10.00				10.00										

SPT N = STANDARD PENETRATION TEST VALUE

RQD = ROCK QUALITY DESIGNATION

UDS = UNDISTURBED SOIL SAMPLE

CR = CORE RECOVERY R = Refusal (N&gt;100)

DS = DISTURBED SOIL SAMPLE

VST = VANE SHEAR TEST

REMARKS : BOREHOLE TERMINATED AT 10.00M BGL.

PERFECT GEOTECHNICS PVT. LTD. NAVI MUMBAI

NOT TO SCALE

**CLIENT : HILL INFRATECH SERVICES LTD. (HITES)**

PROJECT: Geotechnical Investigation work for proposed Institutional Building (G+6) With Single Basement at Usar, Village Alibag, Dist: Raigad

BORE HOLE NO. : BH-3

SHEET NO. : 1

LOCATION : Usar Village, Alibag, Dist: Raigad, Maharashtra

DATE : 08/11/23 TO 13/11/23




METHOD : ROTARY DRILLING

GROUND R. L. : +97.345M

CASING : 1.50 MTR BGL

GROUND W. T. : 2.80 MBGL

JOB NO. : 3168

DEPTH (m.)	DIA. OF BORE HOLE	LOG.	STRATA DESCRIPTION	SAMPLE		BLOWS/15cm				SPT N	C R %	RQD %	OTHER TESTS
				DEPTH (m)	TYPE	15	30	45	60				
EGL	100MM		Black Cotton Soil	0.00									
						0.30							
1.00			Brownish Completely Weathered Rock with Black Cotton Soil										
				1.50	SPT-1								
					1.55	52	X	X	X	R			
2.00			Reddish Brown Highly Weathered Basalt Rock								22	NIL	
3.00				3.00									
			Brownish Highly Weathered Basalt Rock								33	NIL	
4.00				4.50									
			Greyish Brown Weathered Basalt Rock								73	60	
5.00	NX			6.00									
					Greyish Quartz Basalt Rock								97
7.00				7.50									
			Greyish Basalt Rock								99	83	
8.00				9.00									
				9.00							95	95	
9.00				10.00									
10.00				10.00									

SPT N = STANDARD PENETRATION TEST VALUE

RQD = ROCK QUALITY DESIGNATION

UDS = UNDISTURBED SOIL SAMPLE

CR = CORE RECOVERY R = Refusal (N&gt;100)

DS = DISTURBED SOIL SAMPLE

VST = VANE SHEAR TEST

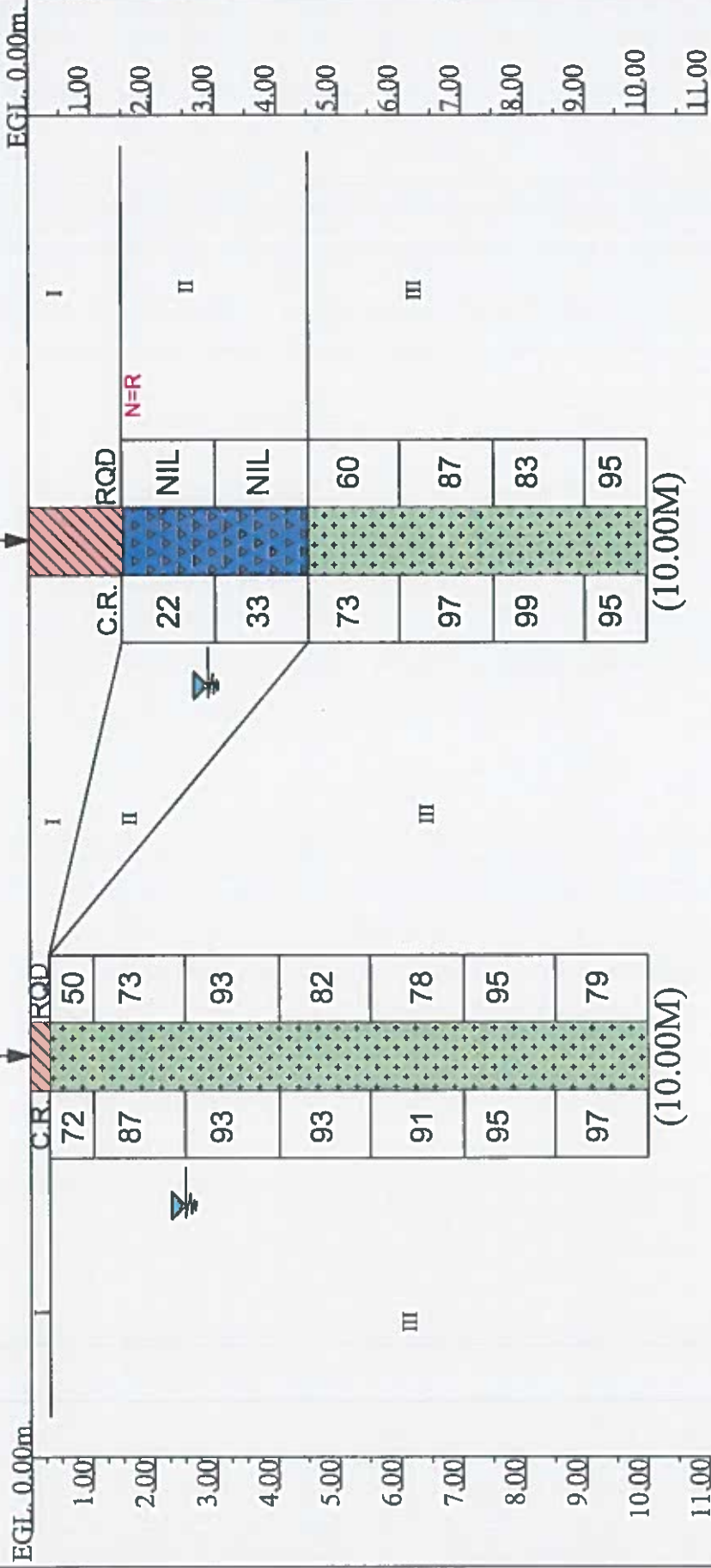
REMARKS : BOREHOLE TERMINATED AT 10.00M BGL.

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NOT TO SCALE

**R.L= (+98.491M)**  
**BH-1**

**R.L= (+97.351M)**  
**BH-3**



**LEGEND LAYERS :**

- GROUNDWATER LEVEL
- I - BLACK COTTON SOIL
- II - COMPLETELY WEATHERED ROCK
- III - HARD BASALT BEDROCK

HLL INFRA TECH SERVICES LTD. (HITES)

SUB-SURFACE PROFILE: THROUGH BORE HOLES FOR PROPOSED INSTITUTIONAL BUILDING (G+6) WITH SINGLE BASEMENT AT VILLAGE USAR, ALIBAG, DIST: RAIGAD

Drawn By : Sanvi Patil  
Date : November 2023  
Appr. by : Mr. Manoj Kumar  
Scale : Not To Scale

# **LABORATORY TEST REPORT**

## TEST RESULT OF ROCK CORES

PROJECT: PROPOSED INSTITUTIONAL BUILDING (G+6) WITH SINGLE BASEMENT AT USAR VILLAGE, ALIBAG, RAIGAD, MAHARASHTRA

ADDRESS OF SITE: USAR VILLAGE, ALIBAG, DIST: RAIGAD, MAHARASHTRA

CLIENT: HLL INFRA TECH SERVICES LTD. (HITES)

JOB NO: 3168

DATE: 14.11.2023

SN.	BORE HOLE	DEPTH (m)	CORE DIA (cm)	HEIGHT (cm)	UCS kg/ cm <sup>2</sup> (IS:9143)	POROSITY % (IS: 13030)	WATER ABSORPTION % (IS: 13030)	DRY DENSITY gm/cm <sup>3</sup> (IS: 13030)	SPECIFIC GRAVITY (IS: 1122)
1	BH1	0.20-1.00	5.40	10.90	254.27	1.20	0.44	2.71	2.74
2	BH1	1.00-2.50	5.40	10.80	325.29	0.81	0.29	2.78	2.80
3	BH1	8.50-10.00	5.41	11.02	378.18	0.39	0.14	2.81	2.83
4	BH2	4.50-6.00	5.38	10.85	206.71	1.22	0.46	2.67	2.69
5	BH2	6.00-7.50	5.40	10.80	298.55	0.81	0.29	2.75	2.78
6	BH2	9.00-10.00	5.41	11.02	315.77	0.39	0.14	2.82	2.85

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NABL  
ACCREDITED LABORATORY  
TC 7148

**POINT LOAD TEST RESULT OF ROCK SAMPLES**  
(IS: 8764)

**PROJECT: PROPOSED INSTITUTIONAL BUILDING (G+6) WITH SINGLE BASEMENT AT USAR VILLAGE, ALIBAG, RAIGAD, MAHARASHTRA**  
**ADDRESS OF SITE: USAR VILLAGE, ALIBAG, DIST: RAIGAD, MAHARASHTRA**  
**CLIENT: HLL INFRA TECH SERVICES LTD. (HITES)**  
**JOB NO: 3168**  
**DATE: 14.11.2023**

S. N.	BORE HOLE	DEPTH BGL. (M)	POINT LOAD	
			Load In (KN.)	Point Load Index (Kg./cm <sup>2</sup> )
1	BH3	1.50-3.00	1.5	5.55
2	BH3	3.00-4.50	2.0	7.40

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NABL  
ACCREDITED LABORATORY  
TC 7148

**CHEMICAL ANALYSIS OF WATER**

**PROJECT: PROPOSED INSTITUTIONAL BUILDING (G+6) WITH SINGLE BASEMENT AT USAR VILLAGE, ALIBAG, RAIGAD, MAHARASHTRA**

**ADDRESS OF SITE: USAR VILLAGE, ALIBAG, DIST: RAIGAD, MAHARASHTRA**

**CLIENT: HLL INFRA TECH SERVICES LTD. (HITES)**

**JOB NO: 3161**

**DATE: 01.11.2023**

S.NO.	BH	PH VALUE	CL mg/lit	SO4 mg/lit
1	1	7.53	204.76	98.00
2	3	7.55	214.70	102.00
<b>REFERENCE: IS 456-2000</b>		(PERMISSIBLE LIMIT 6 TO 9)	AS PER IS 456-2000 MAX 2000 FOR PLAIN CONCRETE AND 500 FOR REINFORCED CONCRETE	
			AS PER IS 456-2000 MAX 400	

**PERFECT GEOTECHNICS PVT. LTD., NAVI MUMBAI**



NABL  
ACCREDITED LABORATORY  
TC 7148

**CHEMICAL ANALYSIS OF SOIL**

**PROJECT: PROPOSED INSTITUTIONAL BUILDING (G+6) WITH SINGLE BASEMENT AT USAR VILLAGE, ALIBAG, RAIGAD, MAHARASHTRA**  
**ADDRESS OF SITE: USAR VILLAGE, ALIBAG, DIST: RAIGAD, MAHARASHTRA**  
**CLIENT: HLL INFRA TECH SERVICES LTD. (HITES)**  
**JOB NO: 3168**  
**DATE: 14.11.2023**

S.NO.	BH	DEPTH (m)	PH VALUE	CL %	SO4 %
1	1	0.00/0.20 (DS-1)	7.06	0.250	0.122
2	2	0.00/0.30 (DS-1)	7.04	0.256	0.132

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# PHOTOGRAPH OF CORE SAMPLES

CLIENT: HLL INFRATECH SERVICES LTD. (HITES)

SITE ADD.: Village-Usar, Alibaug, Dist: Raigad, Maharashtra

BH-1

BH-01 (CORE BOX-1)

HITES, GMCH (ALIBAUG)

PERFECT GEOTECHNICS PVT LTD.



BH-01 (CORE BOX-2)

HITES, GMCH (ALIBAUG)

PERFECT GEOTECHNICS PVT LTD.



PERFECT GEOTECHNICS PVT. LTD., NAVI MUMBAI

CLIENT: HLL INFRATECH SERVICES LTD. (HITES)

SITE ADD.: Village-Usar, Alibaug, Dist: Raigad, Maharashtra

BH-3

BH-3 (CORE BOX-1)

HITES, GMCH (ALIBAUG)

PERFECT GEOTECHNICS PVT LTD.



BH-3 (CORE BOX-2)

HITES, GMCH (ALIBAUG)

PERFECT GEOTECHNICS PVT LTD.



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# **BORE HOLE LOCATION PLAN**

**PROPOSED  
MEDICAL COLLEGE COLLEGE,  
AI-ALIBAUG, MAHARASHTRA.**

- 01 - HOSPITAL WITH SERVICES (0+4)
- 02 - MEDICAL COLLEGE (0+7)
- 03 - ADMINISTRATION, LIBRARY & LECTURE HALLS (0+4)
- 04 - MULTIPURPOSE EXAMINATION HALL (0+1)
- 05 - BOYS HOSTEL & INTERN HOSTEL (0+3)
- 06 - GIRLS HOSTEL & INTERN HOSTEL (0+3)
- 07 - JUNIOR & SENIOR RESIDENT
- 08 - NURSE HOME
- 09 - DIRECTOR RESIDENCE
- 10 - RESIDENCE TYPE - V
- 11 - RESIDENCE TYPE - IV
- 12 - RESIDENCE TYPE - III
- 13 - RESIDENCE TYPE - II
- 14 - RAIN BASIN / Shopping Center
- 15 - GUEST HOUSE
- 16 - MORTUARY / AUTO/PSYCENTRAL Workshop GAS Plant
- 17 - WASTE MANAGEMENT BUILDING
- 18 - WASTE WATER / Sewer plant (0)
- 19 - PLANT ROOM
- 20 - STP
- 21 - ETP
- 22 - SPORT FACILITY

- EXISTING NALA
- RELOCATE / EXISTING NALA



(A Member of Hites Group)  
HITEES CONSULTANTS PRIVATE LIMITED  
16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100



**PHASE-I**

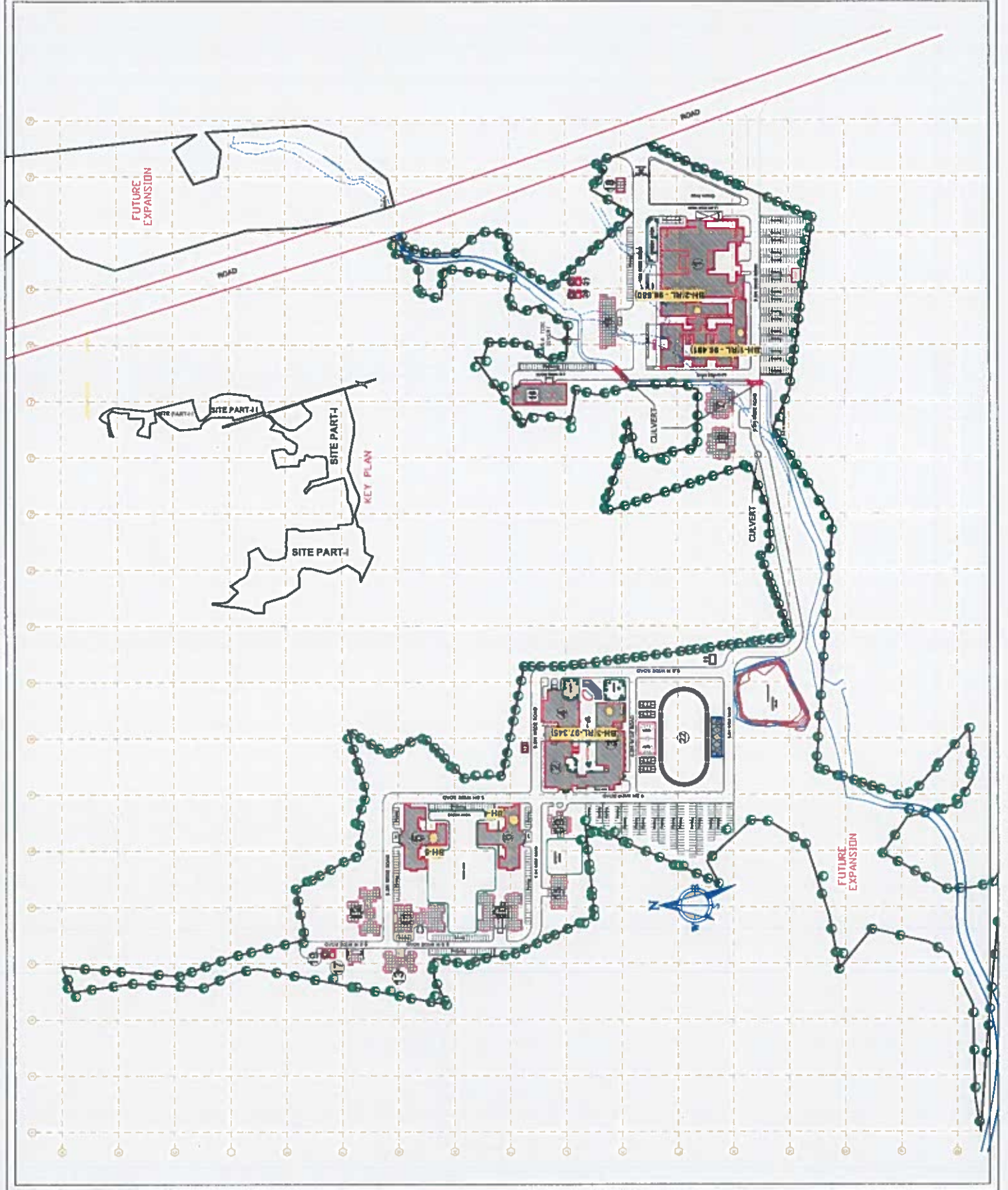


**PHASE-II**

**PROPOSAL DRAWING**

**SITE PLAN**

REFERENCE NO.	AF-1835-E-04
SHEET NO.	AF-1835-01
SCALE	1:500
DATE	JUNE, 2023
DRAWN BY	AJ. Jambhale
CHECKED BY	ARCHITECT



# CONVERSION TABLES

PRESSURE		
To convert...	into...	Multiply by:
atm	bar	1.01325
	kg/cm <sup>2</sup>	1.0332
	PSI	14.696
	MPa	0.101325
	KPa	101.325
bar	atm	0.98692
	kg/cm <sup>2</sup>	1.01971
	PSI	14.504
	MPa	0.1
	KPa	100
kg/cm <sup>2</sup>	atm	0.96784
	bar	0.98067
	PSI	14.223
	MPa	0.098067
	KPa	98.0665
MPa	atm	9.869232
	bar	10
	kg/cm <sup>2</sup>	10.1971
	PSI	145.04
	KPa	1.000
KPa	atm	0.009869
	bar	0.01
	kg/cm <sup>2</sup>	0.010197
	PSI	0.145037
	MPa	0.001
PSI	atm	0.068046
	bar	0.068947
	kg/cm <sup>2</sup>	0.070307
	MPa	0.0068948
	KPa	6.89475

LINEAR		
To convert...	into...	Multiply by:
cm	ft	0.032808
	in	0.3937
	metres	0.01
	microns	10,000
	mm	10
ft	cm	30.48
	in	12
	metres	0.3048
	microns	304,800
	mm	304.8
in	cm	2.54
	ft	0.08333
	metres	0.0254
	microns	25,400
	mm	25.4
metres	cm	100
	ft	3.28083
	in	39.37
	microns	1,000,000
	mm	1,000
microns	cm	0.0001
	ft	0.00003281
	in	0.00003937
	metres	0.000001
	mm	0.001
mm	cm	0.1
	ft	0.003281
	in	0.03937
	metres	0.001
	microns	1000

VOLUME		
To convert...	into...	Multiply by:
cc	ft <sup>3</sup>	0.00003531
	in <sup>3</sup>	0.06102
	litre	0.001
	m <sup>3</sup>	0.000001
	US quart	0.0010567
	US Gallon	0.002642
ft <sup>3</sup>	cc	28.317
	in <sup>3</sup>	1728
	litre	28.317
	m <sup>3</sup>	0.028317
	US quart	29.92
	US Gallon	7.4805
in <sup>3</sup>	cc	16.387
	ft <sup>3</sup>	0.0005787
	litre	0.016387
	m <sup>3</sup>	0.000163
	US quart	0.01732
	US Gallon	0.004329
litre	cc	1,000
	ft <sup>3</sup>	0.03531
	in <sup>3</sup>	61.023
	m <sup>3</sup>	0.001
	US quart	1.057
	US Gallon	0.2642
m <sup>3</sup>	cc	1,000,000
	ft <sup>3</sup>	35.31
	in <sup>3</sup>	61,023
	litre	1,000
	US quart	1056.8
	US Gallon	264.2
US quart	cc	946.25
	ft <sup>3</sup>	0.03342
	in <sup>3</sup>	57.75
	litre	0.9463
	m <sup>3</sup>	0.0009463
	US Gallon	0.25
US Gallon	cc	3,785
	ft <sup>3</sup>	0.1337
	in <sup>3</sup>	231
	litre	3,785
	m <sup>3</sup>	0.003785
	US quart	4

FLOW		
To convert...	into...	Multiply by:
cc/min	ft <sup>3</sup> /min	0.0000353145
	gal/min US	0.0002642
	in <sup>3</sup> /min	0.061
	L/min	0.001
ft <sup>3</sup> /min	cc/min	28,320
	gal/min US	7.48
	in <sup>3</sup> /min	1728
	L/min	28.32
gal/min US	cc/min	3785.4
	ft <sup>3</sup> /min	0.1337
	in <sup>3</sup> /min	231
	L/min	3.7854
in <sup>3</sup> /min	cc/min	16.39
	ft <sup>3</sup> /min	0.00057
	L/min	0.016
	gal/min US	0.004
L/min	cc/min	1,000
	ft <sup>3</sup> /min	0.03531
	in <sup>3</sup> /min	61.02
	gal/min US	0.26417

AREA		
To convert...	into...	Multiply by:
cm <sup>2</sup>	ft <sup>2</sup>	0.0010764
	in <sup>2</sup>	0.155
	m <sup>2</sup>	0.0001
	mm <sup>2</sup>	100
	mm <sup>2</sup>	100
ft <sup>2</sup>	cm <sup>2</sup>	929.0304
	in <sup>2</sup>	144
	m <sup>2</sup>	0.092903
	mm <sup>2</sup>	92903.04
	mm <sup>2</sup>	92903.04
in <sup>2</sup>	cm <sup>2</sup>	6.4516
	ft <sup>2</sup>	0.006944
	m <sup>2</sup>	0.0006451
	mm <sup>2</sup>	645.16
	mm <sup>2</sup>	645.16
m <sup>2</sup>	cm <sup>2</sup>	10,000
	ft <sup>2</sup>	10.76391
	in <sup>2</sup>	1,550
	mm <sup>2</sup>	1,000,000
	mm <sup>2</sup>	1,000,000
mm <sup>2</sup>	cm <sup>2</sup>	0.01
	ft <sup>2</sup>	0.000010764
	in <sup>2</sup>	0.00155
	m <sup>2</sup>	0.000001
	m <sup>2</sup>	0.000001

TEMPERATURE	
deg F = (deg C x 1.8) + 32	
deg C = (deg F - 32) / 1.8	